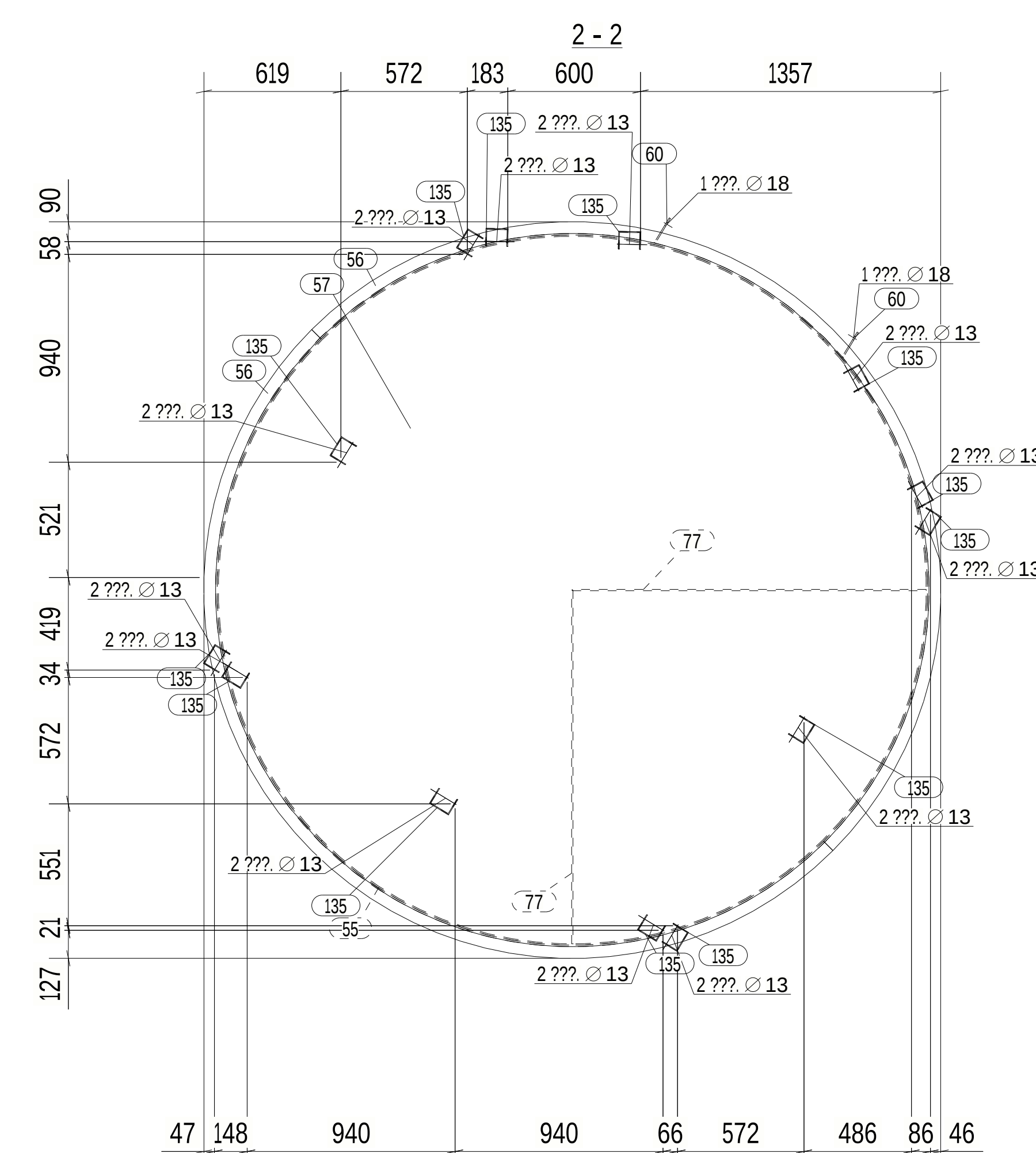
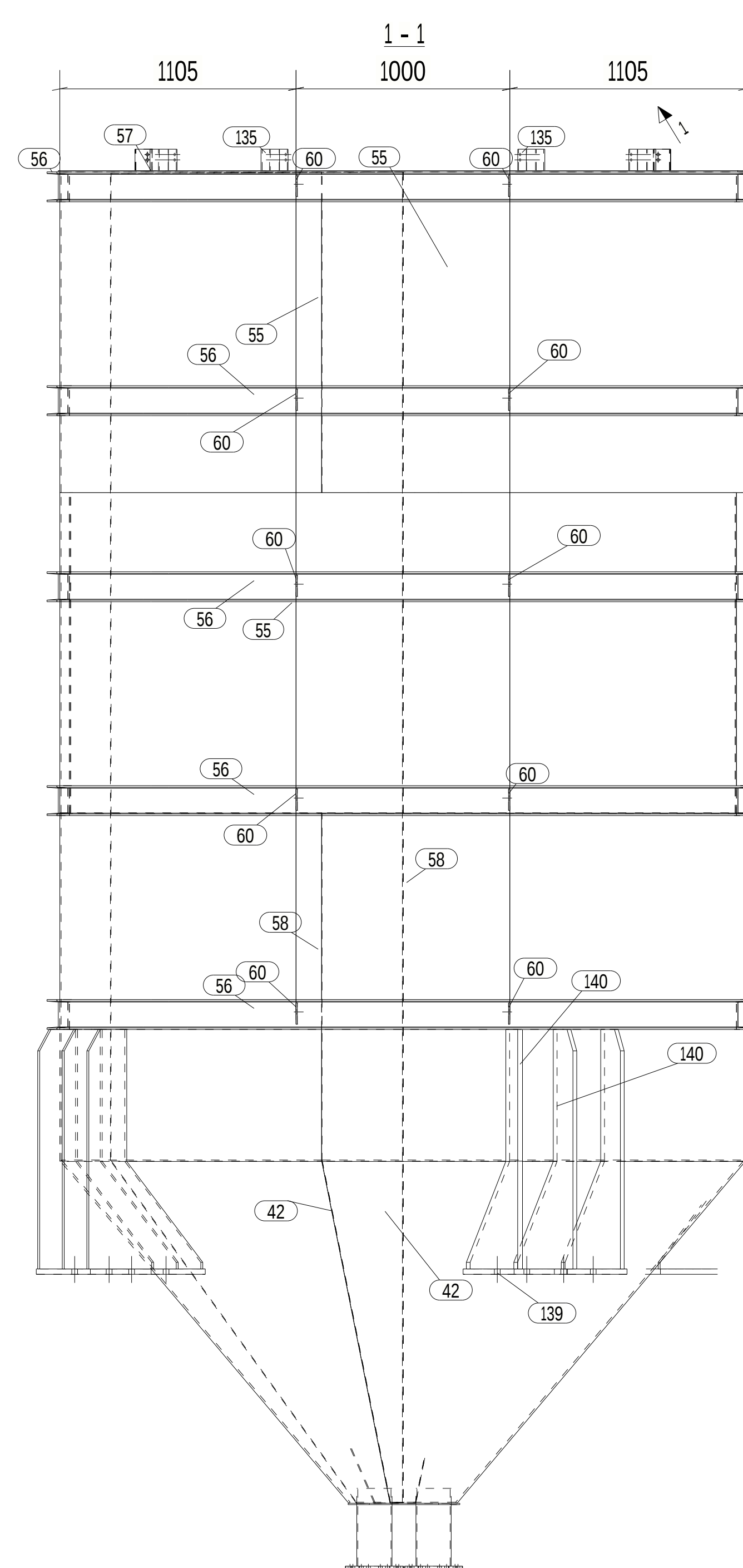
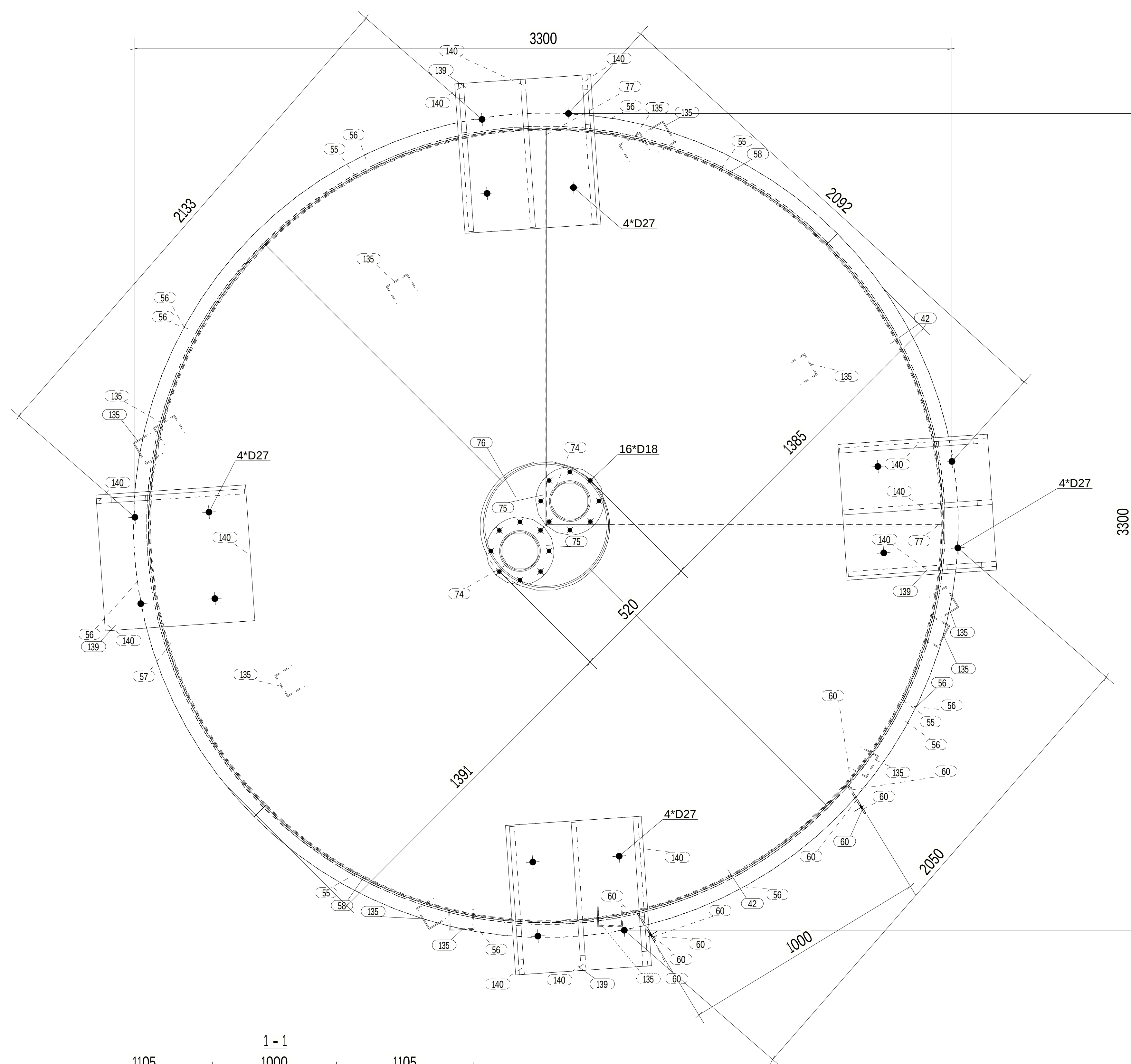




Metel specification per assembly element								
Assembly Position	Part Position	Qty [pcs]	Profile	Length [mm]	Weight [kg]		Steel Grade	Notes
					pcs	Total		
S./I.	57	1	-6x329	3219	383.67	383.67	S235JR	
	42	2	-6x2681	3572	381.72	763.44	S235JR	
	55	4	-6x1500	5027	355.51	1422.04	S235JR	
	56	10	UNP40	5945	80.80	808.00	S235JR	
	58	2	-6x1630	5027	386.33	772.65	S235JR	
	60	10	-6x100	130	0.61	6.10	S235JR	
	74	2	CHS165*1485	363	6.69	13.78	S235JR	holes
	75	2	-10x275	275	3.22	6.44	S235JR	holes
	76	1	-6x622	522	9.99	9.99	S235JR	
	77	2	-6x1600	6226	417.87	835.74	S235JR	
	135	13	-4x100	252	0.79	10.27	S235JR	holes
	139	4	-25x550	605	65.34	261.36	S235JR	holes
	140	12	-20x600	1120	51.40	616.80	S235JR	
	Weld weight 1% = 59.010 [kg] 5969.39							
Required to Produce				Bill of material				
Assembly Position	Qty [pcs]	Weight [kg]		Profile	Standard	Steel Grade	Weight [kg]	
		pcs	Total				pcs	Total
S./I.	1	5969.39	5969.39	-25	EN 10051	S235JR	261.36	261.36
				-20	EN 10051	S235JR	616.80	616.80
		Total	5969.39	-10	EN 10051	S235JR	6.44	6.44
				-8	EN 10051	S235JR	763.44	763.44
				-6	EN 10051	S235JR	3430.20	3430.20
				-4	EN 10051	S235JR	10.27	10.27
				CHS165*1485	EN 10216	S235JR	13.78	13.78
				UNP40	EN 10279	S235JR	808.00	808.00
Weld weight 1% 59.010							59.010	59.010
Total							5969.39	5969.39

